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## **EUROPEAN PATENT SPECIFICATION**

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(54) Heat-resistant negative photoresist composition, photosensitive substrate, and process for forming negative pattern

Hitzebeständige, negativ-arbeitende Photoresistzusammensetzung, lichtempfindliches Substrat und Verfahren zur Herstellung eines negativen Musters

Composition pour photoréserve de type négatif, résistante à la chaleur, substrat photosensible et procédé pour former un motif négatif

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(56) References cited:

EP-A- 0 388 482 EP-A- 0 578 177 EP-A- 0 502 400

## Remarks:

The file contains technical information submitted after the application was filed and not included in this specification

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## Description

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#### FIELD OF THE INVENTION

The present invention relates to a heat-resistant negative photoresist composition, a photosensitive substrate and a process for forming a negative pattern.

## **BACKGROUND OF THE INVENTION**

Photosensitive polyimides or precursors thereof which have generally been practically used as ones having heat resistance are mainly of negative type in which irradiation of actinic rays decreases the solubility of the polyimides or the precursors thereof in a developing solution to form intended relief images on various substrates.

Many proposals have been made for heat-resistant photoresists using the negative photosensitive polyimides or the precursors thereof in which the areas irradiated with actinic rays are left on the substrates and for uses thereof. Examples of such proposals include (1) a process of introducing a methacryloyl group into a polyimide precursor via an ester bond or an ionic bond as described in JP-A-49-11541 (The term "JP-A" as used herein means an "unexamined published Japanese patent application"), JP-A-50-40992, JP-A-54-145794, and JP-A-56-38038, (2) soluble polyimides containing a photopolymerizable olefin as described in JP-A-59-108031, JP-A-59-220730, JP-A-59-232122, JP-A-60-6729, JP-A-60-72925, and JP-A-61-57620, and (3) autosensitization type polyimides containing a benzophenone skeleton and containing alkyl groups at the ortho positions of aromatic rings to which the nitrogen atoms are linked as described in JP-A-59-219330, and JP-A-59-231533.

However, the above-described customary negative photoresists functionally have the disadvantages in resolving power and of reduction in yield on manufacturing in some uses. For example, in the above-described item (1), the ester bond type compounds are difficult to synthesize and the ionic bond type compounds cause shrinkage on heat curing by imidation and film reduction on development as well, so that, after development and heat curing, the thickness of the residual film is about 50% of the original one, thereby encountering a problem in dimensional stability. Further, in the above-described items (2) and (3), limitation of the polymers in skeletal structure restricts physical properties of the films finally obtained, which are unable to flexibly meet various properties required, resulting in being unsuited for multiple application.

A photosensitive material prepared by mixing a polyimide precursor with N-methylolacrylamide has also been reported in <u>Polymer Preprint Japan</u>, 39(8), 2397 (1990). However, since the percentage of the residual film thickness is 50%, it has a disadvantage in dimensional stability, and also has a disadvantage of requiring a prolonged prebake.

# SUMMARY OF THE INVENTION

An object of the present invention is to solve the problems which the negative photoresists have hitherto encountered to provide a heat-resistant negative photoresist composition in which a precursor of polyamide which is a resint for imparting heat resistance as a resist-forming material, is not relatively limited in structure, and which is excellent in sensitivity and resolving power and can be adapted to a practical manufacturing process.

Another object of the present invention is to provide a photosensitive substrate prepared by using the abovedescribed heat-resistant negative photoresist composition and a process of forming a negative pattern.

## DETAILED DESCRIPTION OF THE INVENTION

As a result of intensive studies about the above-described negative photoresist compositions, the present inventors have discovered that a negative photoresist composition capable of achieving the above-described objects is obtained by adding a specific compound showing basicity upon irradiation with actinic rays to a resin component comprising a polyimide precursor, thus completing the present invention.

That is, the present invention provides a heat-resistant negative photoresist composition comprising

a resin component containing a structural unit represented by formula (I):

wherein the arrows each indicates that the COOH groups should always take the ortho position against the -CONH-linkages in order to produce a polyimide, R<sub>1</sub> represents a tetravalent aromatic or aliphatic hydrocarbon residue, and R<sub>2</sub> represents a divalent aromatic or aliphatic hydrocarbon residue, and

a compound represented by formula (II) which shows basicity upon irradiation with actinic rays:

$$X_{2}$$
 $X_{3}$ 
 $X_{4}$ 
 $X_{1}$ 
 $X_{4}$ 
 $X_{1}$ 
 $X_{2}$ 
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wherein  $\rm R_3$  and  $\rm R_4$  each represents a hydrogen atom or an alkyl group containing 1 to 3 carbon atoms,  $\rm R_5$  and  $\rm R_6$  each is one selected from the group consisting of an alkyl group containing 1 to 4 carbon atoms, an alkoxyl group containing 1 to 4 carbon atoms, an anilino group, a toluidino group, a benzyloxy group, an unsubstituted amino group and a dialkylamino group,  $\rm R_7$  is an alkyl group containing 1 to 3 carbon atoms, an alkoxyl group containing 1 to 3 carbon atoms or an alkoxyl group, and  $\rm X_1$  to  $\rm X_4$  each is one selected from the group consisting of a hydrogen atom, a fluorine atom, a nitro group, a methoxy group, a dialkylamino group, an unsubstituted amino group, a cyano group and a fluorinated alkyl group. The compound of formula (II) has -CN or -COR<sub>5</sub> at the 3-position and -CN or -COR<sub>6</sub> at the 5-position of the pyridine ring as shown in the above formula.

The dialkylamino group of  $R_5$  or  $R_6$  preferably has two alkyl groups each having 1 to 4 carbon atoms. The alkoxyalkyl group of  $R_7$  preferably has an alkoxy group and an alkyl group each having 1 to 4 carbon atoms. The dialkylamino group of  $X_1$  to  $X_4$  preferably has two alkyl groups each having 1 to 4 carbon atoms. The fluorinated alkyl group of  $X_1$  to  $X_4$  preferably has an alkyl group having 1 to 2 carbon atoms.

Further, the present invention provides a photosensitive substrate which is prepared by applying the above-described heat-resistant negative photoresist composition to a surface of a substrate.

Furthermore, the present invention provides a process of forming a negative pattern comprising irradiating a film obtained from the heat-resistant negative photoresist composition with actinic rays through a photomask, heat treating the film, and then removing the unexposed areas by a basic developing solution.

The resin component used in the heat-resistant negative photoresist composition of the present invention, which act as a skeletal material for forming the resist, is a polyimide precursor having the structural unit represented by formula (I). Non-limiting examples of  $R_1$  in the structural unit represented by formula (I) include a tetravalent aromatic or aliphatic hydrocarbon residue containing a skeleton such as benzene, naphthalene, perylene, diphenyl, diphenyl ether, diphenyl sulfone, diphenylpropane, diphenylhexafluoropropane, benzophenone, butane, and cyclobutane. Preferred examples thereof are benzene, diphenyl and benzophenone.  $R_1$  may contain two or more kinds of the skeletons exemplified above.

 $R_1$  may contain the above-mentioned skeleton which has a substituent (s) such as -CH<sub>3</sub>, -CF<sub>3</sub>, -C<sub>2</sub>H<sub>5</sub>, or a halogen atom (e.g., fluorine). It is preferred that  $R_1$  has 4 to 24 carbon atoms.

Non-limiting examples of R<sub>2</sub> include a divalent aromatic or aliphatic hydrocarbon residue containing a skeleton such as diphenyl ether, diphenyl thioether, benzophenone, diphenylmethane, diphenylpropane, diphenylhexafluoropropane, diphenyl sulfoxide, diphenyl sulfone, diphenyl, pyridine, and benzene. Preferred examples thereof are diphenyl ether, diphenyl sulfone and benzene. R<sub>2</sub> may contain two or more kinds of the skeletons exemplified above.

 $R_2$  may contain the above-mentioned skeleton which has a substituent(s) such as an alkyl group or carbon fluoride each having 1 to 3 carbon atoms (e.g., -CH<sub>3</sub> or -CF<sub>3</sub>), -OCH<sub>3</sub>, or a halogen atom (e.g., Br, Cl, or F). It is preferred that  $R_2$  has 4 to 36 carbon atoms.

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The resin component containing such structural units can be prepared by, for example, reacting approximately equimolar amounts of an aromatic or aliphatic tetracarboxylic acid dianhydride containing the group of  $\mathbf{R}_1$  in the molecule and an aromatic or aliphatic diamine containing the group of  $\mathbf{R}_2$  in the molecule in an organic solvent such as N-methyl-2-pyrrolidone, dimethylacetamide, dimethylformamide, dimethyl sulfoxide, and hexamethyl phosphorylamide

The polyimide precursor which can be used in the present invention has generally a weight-average molecular weight of from 30,000 to 200,000, preferably from 40,000 to 80,000, as a value reduced to polystyrene as a standard substance, which can be measured by gel permeation chromatography (GPC).

The heat-resistant negative photoresist compositions of the present invention can be prepared by adding a photosensitive compound represented by formula (II) to a resin component having the structural unit represented by formula (I). That is, the photosensitive compound represented by formula (II) which shows basicity upon irradiation with actinic rays is included in the composition and, if desired, in combination with a known sensitizer. The photosensitive compound represented by formula (II) is used generally in an amount of from 5 to 50 parts by weight, preferably from 10 to 40 parts by weight, per 100 parts by weight of the resin component represented by formula (I). If the amount of the photosensitive compound added is too small, dissolution inhibition ability of the exposed areas deteriorates and, hence, poor solubility contrast is apt to result. If the amount thereof is too large, the composition may show poor stability during storage in solution to develop a solid precipitate, which not only adversely affects pattern-forming properties but also leads to a considerable decrease in the film thickness upon heat treatment after the formation of a negative pattern, resulting in poor mechanical strength.

In the present invention, the compound of formula (II) is presumed to function as follows. When irradiated with an actinic ray, the compound undergoes intramolecular rearrangement to change its structure to a structure containing a pyridine skeleton and to become basic. Thereafter, a chemical reaction proceeds upon subsequent heat treatment to cause some interaction either between the resulting basic compound and the resin component having a structural unit represented by formula (I) or within the basic compound. As a result, the resulting composition becomes to have reduced alkali solubility and hence can form a good negative pattern.

In the compounds represented by formula (II), preferred  $R_3$  and  $R_4$  thereof each are an alkyl group, particularly a methyl group; preferred  $R_5$  and  $R_6$  each are an alkyl group, particularly a methyl group; and particularly preferred  $X_1$  to  $X_4$  each are a hydrogen atom. Preferred examples of the compounds represented by formula (II) include compounds containing an alkyl group, particularly a methyl group, at the 1-position of the pyridine ring (i.e.,  $R_7$  in formula (II)), such as 2,6-dimethyl-3,5-dicyano-4-(2'-nitrophenyl)-1-methyl-4-dihydropyridine, or 2,6-dimethyl-3,5-diacetyl-4-(2',4'-dinitrophenyl)-1-methyl-4-dihydropyridine. Besides, compounds containing an alkoxyl group or an alkoxyl group at the 1-position of the pyridine ring may be used.

The compounds represented by formula (II) can be prepared, for example, by reacting a substituted benzaldehyde and aminocrotonitrile at a molar ratio of 1:2 in glacial acetic acid under reflux; by reacting a substituted benzaldehyde, acetylacetone, and ammonia at a molar ratio of 1:2:1 in methanol; or by alkylation of a corresponding 1,4-dihydropyridine derivative prepared according to a general synthetic process thereof as described in J. Chem. Soc., 1931, 1835 (1931) with an alkyl iodide and the like.

A process of forming an image using the heat-resistant negative photoresist composition of the present invention will be illustrated as an example below.

First, a resin component represented by formula (I) and a compound represented by formula (II) are dissolved in an organic solvent to prepare a photosensitive solution. Examples of the organic solvent include N-methyl-2-pyrrolidone, dimethylacetamide, dimethylformamide, dimethyl sulfoxide, and hexamethyl phosphorylamide. Second, this photosensitive solution is applied to a substrate so that the dried film may be generally from 1 to 30  $\mu$ m, and preferably from 10 to 20  $\mu$ m, in thickness. Examples of the substrate include silicon wafer, metal plate, metal foil, and ceramics plate.

After drying (80°C, about 10 minutes), the coated film is subjected to exposure through an ordinary photomask, to post- heat treatment (150 to 200°C, and preferably 170°C or higher, about 10 minutes), and then to development by a dipping process or a spray process to remove the unexposed areas from the film. Preferred developing solutions used for the purpose are those which can thoroughly dissolve and remove the unexposed areas of the film within a suitable period of time. Examples thereof include an aqueous solution of an inorganic alkali such as sodium hydroxide and potassium hydroxide and an aqueous solution of organic alkali such as propylamine, butylamine, monoeth-anolamine, tetramethylammonium hydroxide and choline. The aqueous alkaline solution may be used singly or as a mixture of two or more kinds thereof. Further, the aqueous alkaline solution may include an organic solvent such as alcohols and various kinds of a surfactant.

After development, the film is washed with a rinsing solution to form a resin image having a desired negative pattern. The image thus formed is finally heat-treated at a high temperature (about 200 to about 450°C) so that the polyimide precursor may be subjected to dehydration and ring closure to form the imide, thus obtaining a heat-resistant polyimide image.

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The present invention will be illustrated in more detail with reference to examples below.

## EXAMPLE 1

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Approximately equimolar amounts of biphenyltetracarboxylic acid dianhydride and p-phenylenediamine were reacted in a monomer concentration (the total concentration of the two monomers) of 20% by weight in dimethylacetamide at room temperature for 24 hours to obtain a solution of a polyimide precursor represented by formula (I).

To the solution thus obtained, there were added 10 parts by weight of a compound represented by formula (II) wherein  $R_3$  and  $R_4$  each were a methyl group;  $X_1$ ,  $X_2$ ,  $X_3$ , and  $X_4$  each were a hydrogen atom; and  $R_5$ ,  $R_6$  and  $R_7$  each were a methyl group (hereinafter abbreviated as "o-NAC(M)") per 100 parts by weight of the solid in the solution of a polyimide precursor, and uniformly dissolved.

A silicon wafer was spin coated with this solution using a spin coater at a revolution of 2,200 rpm for 20 seconds, and predried on a hot plate of 80°C for 10 minutes to form a dried film of about 3 µm in thickness. The film was then subjected to vacuum contact exposure through a glass mask for 3 minutes at a distance of 30 cm from a light source, a 250-W ultra-high pressure mercury vapor lamp.

After exposure, the wafer was heat treated on a hot plate at 160°C for 3 minutes, developed with a mixture comprising a mixture (3:1 by volume) of an aqueous solution of tetramethylammonium hydroxide (concentration; 5% by weight) and ethanol at 35°C for 1 minute, and rinsed with water to clearly leave only the exposed areas on the substrate, thus obtaining a negative pattern with a resolving power of 10 µm in line and space.

The percentage of residual film thickness of this pattern was about 70%, which was obtained according to the following equation:

The percentage of residual film thickness (%) = (film

thickness of unexposed area after development / film thickness

of unexposed area before development) x 100.

With heat treatment at a high temperature (400°C, 2 hours), the residual film was easily subjected to imidation.

## **EXAMPLE 2**

A negative pattern was formed in the same manner as in Example 1, except that a compound wherein  $R_5$  and  $R_6$  each were a methoxy group (hereinafter abbreviated as "o-NME(M)") was used in place of the o-NAC(M) and that the heat treatment on a hot plate after exposure was conducted at 150°C for 10 minutes.

As a result, only the exposed areas were clearly left on the substrate to give a negative pattern with a resolving power of  $5 \mu m$  in line and space.

The percentage of residual film thickness of this pattern was about 80%.

With heat treatment at a high temperature (400°C, 2 hours), the residual film was easily subjected to imidation.

#### **EXAMPLE 3**

A negative pattern was formed in the same manner as in Example 2, except that a polyamido acid was prepared as a polyimide precursor from biphenyltetracarboxylic acid dianhydride and 3,3'-diaminodiphenyl sulfone.

As a result, only the exposed areas were clearly left on the substrate to give a negative pattern with a resolving power of 3  $\mu$ m in line and space.

The percentage of residual film thickness of this pattern was about 85%.

With heat treatment at a high temperature (400°C, 2 hours), the residual film was easily subjected to imidation.

## **COMPARATIVE EXAMPLE 1**

Formation of a pattern was conducted by use of nifedipine wherein  $R_7$  is a hydrogen atom in place of o-NME(M) employed in Example 2.

As a result, although a negative pattern clearly leaving only the exposed areas on the substrate could be obtained, the percentage of residual film thickness after development was about 40% because of a relatively lower heat temperature of 150°C after exposure, failing to obtain a pattern having a similar high resolving power to those of the above-described examples.

These results show that the heat-resistant negative photoresist composition of the present invention makes it possible to form a negative pattern with high sensitivity and high resolving power by utilizing a larger difference of the dissolving rate to an alkaline developing solution between the exposed areas and unexposed areas wherein the exposed areas decrease the alkali solubility by irradiation with actinic rays comprising the wavelengths that a specific photosensitive compound contained in the composition mainly absorbs.

Further, formation of a desired pattern can be conducted relatively simply and inexpensively, and the products of high quality can be supplied. Furthermore, the final products which are obtained by the heat treatment at a high temperature are excellent in heat resistance, electric characteristics and mechanical characteristics. This composition is suitable as a material for forming a solid state component, protective film and insulating film for circuit boards in the semiconductor industry.

#### Claims

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 A heat-resistant negative photoresist composition comprising a resin component containing a structural unit represented by formula (I):

wherein the arrows each indicates that the COOH groups should always take the ortho position against the -CONH-linkages in order to produce a polyimide,  $R_1$  represents a tetravalent aromatic or aliphatic hydrocarbon residue, and  $R_2$  represents a divalent aromatic or aliphatic hydrocarbon residue, and a compound represented by formula (II) which shows basicity upon irradiation with actinic rays:

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$$X_{4} \longrightarrow X_{1}$$

$$X_{3} \longrightarrow X_{1}$$

$$X_{4} \longrightarrow X_{1}$$

$$X_{5} \longrightarrow X_{1}$$

$$X_{6} \longrightarrow X_{1}$$

$$X_{7} \longrightarrow X_{1}$$

$$X_{1} \longrightarrow X_{1}$$

$$X_{1} \longrightarrow X_{1}$$

$$X_{2} \longrightarrow X_{1}$$

$$X_{3} \longrightarrow X_{1}$$

$$X_{4} \longrightarrow X_{1}$$

$$X_{5} \longrightarrow X_{1}$$

$$X_{1} \longrightarrow X_{1}$$

$$X_{1} \longrightarrow X_{1}$$

$$X_{2} \longrightarrow X_{1}$$

$$X_{3} \longrightarrow X_{1}$$

$$X_{4} \longrightarrow X_{1}$$

$$X_{1} \longrightarrow X_{1}$$

$$X_{2} \longrightarrow X_{1}$$

$$X_{3} \longrightarrow X_{1}$$

$$X_{4} \longrightarrow X_{1}$$

$$X_{1} \longrightarrow X_{1}$$

$$X_{2} \longrightarrow X_{1}$$

$$X_{3} \longrightarrow X_{1}$$

$$X_{4} \longrightarrow X_{1}$$

$$X_{1} \longrightarrow X_{1}$$

$$X_{2} \longrightarrow X_{1}$$

$$X_{3} \longrightarrow X_{1}$$

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$$X_{1} \longrightarrow X_{1}$$

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$$X_{1} \longrightarrow X_{1}$$

$$X_{2} \longrightarrow X_{1}$$

$$X_{3} \longrightarrow X_{1}$$

$$X_{4} \longrightarrow X_{1}$$

$$X_{1} \longrightarrow X_{2}$$

$$X_{2} \longrightarrow X_{1}$$

$$X_{3} \longrightarrow X_{1}$$

$$X_{4} \longrightarrow X_{1}$$

$$X_{1} \longrightarrow X_{2}$$

$$X_{2} \longrightarrow X_{1}$$

$$X_{3} \longrightarrow X_{1}$$

$$X_{4} \longrightarrow X$$

wherein  $R_3$  and  $R_4$  each represents a hydrogen atom or an alkyl group containing 1 to 3 carbon atoms,  $R_5$  and  $R_6$  each is one selected from the group consisting of an alkyl group containing 1 to 4 carbon atoms, an alkoxyl group containing 1 to 4 carbon atoms, an anilino group, a toluidino group, a benzyloxy group, an unsubstituted amino group and a dialkylamino group,  $R_7$  is an alkyl group containing 1 to 3 carbon atoms, an alkoxy group containing 1 to 3 carbon atoms or an alkoxyalkyl group, and  $X_1$  to  $X_4$  each is one selected from the group consisting of a hydrogen atom, a fluorine atom, a nitro group, a methoxy group, a dialkylamino group, an unsubstituted amino group, a cyano group and a fluorinated alkyl group.

The heat-resistant negative photoresist composition of claim 1, wherein R<sub>1</sub> is a tetravalent aromatic or aliphatic hydrocarbon residue containing at least one skeleton selected from the group consisting of benzene, naphthalene, perylene, diphenyl, diphenyl ether, diphenyl sulfone, diphenylpropane, diphenylhexafluoropropane, benzophenone, butane and cyclobutane.

- 3. The heat-resistant negative photoresist composition of claim 1, wherein R<sub>2</sub> is a divalent aromatic or aliphatic hydrocarbon residue containing at least one skeleton selected from the group consisting of diphenyl ether, diphenyl thioether, benzophenone, diphenylmethane, diphenylpropane, diphenylhexafluoropropane, diphenyl sulfoxide, diphenyl sulfone, diphenyl, pyridine and benzene.
- 4. The heat-resistant negative photoresist composition of claim 1, wherein R<sub>3</sub> and R<sub>4</sub> each is an alkyl group containing 1 to 3 carbon atoms, R<sub>5</sub> and R<sub>6</sub> each is an alkyl group containing 1 to 4 carbon atoms, R<sub>7</sub> is an alkyl group containing 1 to 3 carbon atoms, and X<sub>1</sub> to X<sub>4</sub> each is a hydrogen atom.
- The heat-resistant negative photoresist composition of claim 1, wherein the ratio by weight of the resin component to the compound of formula (II) is 100: 5 to 50.
  - 6. A photosensitive element comprising a substrate having coated on the surface of the substrate a heat-resistant negative photoresist composition according to anyone of claims 1 to 5.
  - 7. A process of forming a negative pattern comprising:
    - (1) irradiating a film obtained from a heat-resistant negative photoresist composition according to anyone of claims 1 to 5 with actinic rays through a photomask,
    - (2) heat treating the film, and
    - (3) then removing the unexposed areas by a basic developing solution.
- 25 8. The process of claim 7, wherein the heat treating is conducted at a temperature of 150°C or higher.
  - 9. The process of claim 8, wherein the heat treating is conducted at a temperature of from 150 to 200°C.

#### 30 Patentansprüche

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1. Wärmebeständige, negativ arbeitende Photoresist-Zusammensetzung, die umfaßt

eine Harzkomponente, die eine Struktur-Einheit der Formel (I) enthält:

worin die Pfeile jeweils anzeigen, daß die COOH-Gruppen immer in der ortho-Position gegenüber den -CONH-Bindungen stehen sollten, um ein Polyimid zu ergeben,

 $\rm R_1$  für einen tetravalenten aromatischen oder aliphatischen Kohlenwasserstoff-Rest steht und  $\rm R_2$  für einen divalenten aromatischen oder aliphatischen Kohlenwasserstoff-Rest steht, und

eine Verbindung der Formel (II), die nach der Bestrahlung mit aktinischen Strahlen eine Basizität aufweist:

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## worin bedeuten:

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R<sub>3</sub> und R<sub>4</sub> jeweils ein Wasserstoffatom oder eine Alkylgruppe, die 1 bis 3 Kohlenstoffatome enthält, R<sub>5</sub> und R<sub>6</sub> jeweils einen Vertreter, ausgewählt aus der Gruppe, die besteht aus einer Alkylgruppe, die 1 bis 4 Kohlenstoffatome enthält, einer Alkoxylgruppe, die 1 bis 4 Kohlenstoffatome enthält, einer Anilinogruppe, einer Toluidinogruppe, einer Benzyloxygruppe, einer unsubstituierten Aminogruppe und einer Dialkylaminogruppe.

 $R_7$  eine Alkylgruppe, die 1 bis 3 Kohlenstoffatome enthält, eine Alkoxygruppe, die 1 bis 3 Kohlenstoffatome enthält, oder eine Alkoxyalkylgruppe und

 $X_1$  bis  $X_4$  jeweils einen Vertreter, ausgewählt aus der Gruppe, die besteht aus einem Wasserstoffatom, einem Fluoratom, einer Nitrogruppe, einer Methoxygruppe, einer Dialkylaminogruppe, einer unsubstituierten Aminogruppe, einer Cyanogruppe und einer fluorierten Alkylgruppe.

- Wärmebeständige, negativ arbeitende Photoresist-Zusammensetzung nach Anspruch 1, in der R<sub>1</sub> für einen tetravalenten aromatischen oder aliphatischen Kohlenwasserstoff-Rest steht, der mindestens ein Grundgerüst enthält,
  ausgewählt aus der Gruppe, die besteht aus Benzol, Naphthalin, Perylen, Diphenyl, Diphenylether, Diphenylsulfon,
  Diphenylpropan, Diphenylhexafluoropropan, Benzophenon, Butan und Cyclobutan.
- 3. Wärmebeständige, negativ arbeitende Photoresist-Zusammensetzung nach Anspruch 1, worin R<sub>2</sub> für einen divalenten aromatischen oder aliphatischen Kohlenwasserstoff-Rest steht, der mindestens ein Grundgerüst enthält, ausgewählt aus der Gruppe, die besteht aus Diphenylether, Diphenylthioether, Benzophenon, Diphenylmethan, Diphenylpropan, Diphenylhexafluoropropan, Diphenylsulfoxid, Diphenylsulfon, Diphenyl, Pyridin und Benzol.
- 4. Wärmebeständige, negativ arbeitende Photoresist-Zusammensetzung nach Anspruch 1, worin R<sub>3</sub> und R<sub>4</sub> jeweils stehen für eine Alkylgruppe, die 1 bis 3 Kohlenstoffatome enthält, R<sub>5</sub> und R6 jeweils stehen für eine Alkylgruppe, die 1 bis 4 Kohlenstoffatome enthält, R<sub>7</sub> steht für eine Alkylgruppe, die 1 bis 3 Kohlenstoffatome enthält, und X<sub>1</sub> bis X<sub>4</sub> jeweils stehen für ein Wasserstoffatom.
- Wärmebeständige, negativ arbeitende Photoresist-Zusammensetzung nach Anspruch 1, worin das Gewichtsverhältnis zwischen der Harz-Komponente und der Verbindung der Formel (II) 100:5 bis 50 beträgt.
- Lichtempfindliches Element, das umfaßt ein Substrat, dessen Oberfläche mit einer wärmebeständigen, negativ arbeitenden Photoresist-Zusammensetzung nach einem der Ansprüche 1 bis 5 beschichtet ist.
- 7. Verlahren zur Erzeugung eines negativen Musters (Bildes), das umlaßt:

(1) das Bestrahlen eines Films, der aus einer wärmebeständigen, negativ arbeitenden Photoresist-Zusammensetzung nach einem der Ansprüche 1 bis 5 hergestellt worden ist, mit aktinischen Strahlen durch eine Photomaske hindurch,

- (2) das Wärmebehandeln des Films und
- (3) das anschließende Entfernen der unbestrahlten Bereiche durch eine basische Entwickler-Lösung.
- Verfahren nach Anspruch 7, bei dem die Wärmebehandlung bei einer Temperatur von 150°C oder h\u00f6her durchgef\u00fchrt wird.
- Verfahren nach Anspruch 8, bei dem die Wärmebehandlung bei einer Temperatur von 150 bis 200°C durchgeführt wird

#### Revendications

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1. Composition pour photorésist du type négatif résistant à la chaleur, comprenant un composant résineux contenant un motif structural représenté par la formule (I):

$$\begin{array}{c|c}
\hline
 NHCO-R_1 - \rightarrow CONH - R_2 - \\
\hline
 COOH COOH
\end{array}$$
(I)

dans laquelle chaque flèche indique que les groupes -COOH doivent toujours être en positions ortho par rapport aux liaisons -CONH- de façon à produire un polyimide,  $R_1$  représente un reste hydrocarbure tétravalent aromatique ou aliphatique et  $R_2$  représente un reste hydrocarbure divalent aromatique ou aliphatique et

un composé devenant basique sous l'effet d'une irradiation par des rayons actiniques représenté par la formule (II) :

$$X_{3}$$

$$X_{4}$$

$$X_{4}$$

$$X_{1}$$

$$X_{4}$$

$$X_{1}$$

$$X_{2}$$

$$X_{1}$$

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$$X_{2}$$

$$X_{3}$$

$$X_{4}$$

$$X_{1}$$

$$X_{2$$

dans laquelle  $R_3$  et  $R_4$  représentent chacun un atome d'hydrogène ou un groupe alkyle contenant 1 à 3 atomes de carbone,  $R_5$  et  $R_6$  sont, chacun, un élément choisi dans le groupe constitué par un groupe alkyle contenant 1 à 4 atomes de carbone, un groupe alcoxy contenant 1 à 4 atomes de carbone, un groupe anilino, un groupe toluidino, un groupe benzyloxy, un groupe amino non substitué et un groupe dialkylamino,  $R_7$  est un groupe alkyle contenant 1 à 3 atomes de carbone, un groupe alcoxy contenant 1 à 3 atomes de carbone ou un groupe alcoxyalkyle et chacun des  $X_1$  à  $X_4$  est un élément choisi dans le groupe constitué par un atome d'hydrogène, un atome de fluor, un groupe nitro, un groupe méthoxy, un groupe dialkylamino, un groupe amino non substitué, un groupe cyano et un groupe alkyle fluoré.

- 2. Composition pour photorésist du type négatif résistant à la chaleur selon la revendication 1, dans laquelle R<sub>1</sub> est un reste hydrocarboné tétravalent aromatique ou aliphatique contenant au moins un squelette choisi dans le groupe constitué par le benzène, le naphtalène, le pérylène, le diphényle, l'éther diphénylique, la diphénylsulfone, le diphénylpropane, le diphénylhexafluoropropane, la benzophénone, le butane et le cyclobutane.
- 3. Composition pour photorésist du type négatif résistant à la chaleur selon la revendication 1, dans laquelle R2 est

un reste hydrocarboné divalent aromatique ou aliphatique contenant au moins un squélette choisi dans le groupe constitué par l'éther diphénylique, le thioéther diphénylique, la benzophénone, le diphénylméthane, le diphényl-propane, le diphénylsulfoxyde, la diphénylsulfone, le diphényle, la pyridine et le benzène.

- 4. Composition pour photorésist du type négatif résistant à la chaleur selon la revendication 1, dans laquelle R<sub>3</sub> et R<sub>4</sub> sont chacun un groupe alkyle contenant 1 à 3 atomes de carbone, R<sub>5</sub> et R<sub>6</sub> sont chacun un groupe alkyle contenant 1 à 4 atomes de carbone, R<sub>7</sub> est un groupe alkyle contenant 1 à 3 atomes de carbone et X<sub>1</sub> à X<sub>4</sub> sont chacun un atome d'hydrogène.
- 5. Composition pour photorésist du type négatif résistant à la chaleur selon la revendication 1, dans laquelle le rapport pondéral du composant résineux au composé de formule (II) est de 100 : 5 à 50.
- 6. Elément photosensible comprenant un substrat ayant, déposée sur une surface du substrat, une composition pour photorésist du type négatif résistant à la chaleur selon une quelconque des revendications 1 à 5.
  - 7. Procédé pour la formation d'un motif négatif comprenant :
    - (1) l'irradiation d'un film obtenu à partir d'une composition pour photorésist du type négatif résistant à la chaleur selon une quelconque des revendications 1 à 5 par des rayons acţiniques au travers d'un photomasque,
    - (2) le traitement thermique du film et
    - (3) ensuite l'élimination des zones non exposées par une solution de développement basique.
- 8. Procédé selon la revendication 7, dans lequel le traitement thermique est conduit à une température de 150°C ou plus.
  - Procédé selon la revendication 8, dans lequel le traitement thermique est conduit à une température située entre 150 et 200°C.

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